

85211 LANDING TABLE ASSEMBLY INSTRUCTION

PARTS LIST:

PART No.	DESCRIPTION	QTY
01596	1/4" flat washer	8
04147	Hx Hd Screw 1/4-20 x 1/2"	4
06169	1/4-20 nut, finishing	8
08275	Truss Hd Screw #10-32 x 3/8"	24
10304	Caster w/o Brake	2
10305	Caster w/Brake	2
10531	Top, Landing Table	1
10533	Side Panels	2
10534	Frame	2
10567	Pan Support	8
17173	#10-32 Cage Nut	24

ASSEMBLY:

1. Remove all parts to confirm quantities.
2. Remove protective plastic from side panels (10533) and top (10531).
3. Attach side panels (10533) to frame (10534) using (4 each) screw #04147, flat washer #01596 and nut #06169. (See illustration)
NOTE: Flange of side panel with (4) holes to rest on frame. Insert screw #04147 into hole from top and connect with flat washer #01596 and nut 06169 from bottom at all four locations. **DO NOT** tighten at this time. Make sure that The Broaster Company tag on the side panel is at the same end of the table as the casters w/brake. This is the front of the table.
4. Attach top #10545 by sliding down over the side panels so that the studs on the bottom side of the top are inserted through the holes in the top flange of the side panels. Using (4 ea) flat washer #01596 and nut #06169 in that order, fasten top to sides.
DO NOT over tighten nuts. Large dimples will form in top if nuts are over tightened.
5. From bottom of side panel working up, insert screw #08275 into bottom hole and the fourth hole up and connect with Cage Nut #17173 at all four corners.
6. To insert pan supports #10567, begin at the 2nd hole from the bottom. Insert pan support with hole towards frame. (see illustration) Attach each support at each end with screw #08275 and Cage Nut #17173. Each support should be 6" apart. Do the same on the opposite side.
7. Tighten all nuts and screws.

Approximate assembly time: 30 minutes.

